



**MIROTONE**

Leading the way in coating systems since 1938

## MIROBILD AC Coatings Selector Guide

Product	Description	Gloss Levels	Pack Size (Lt)	Mirotone Sealer	Catalyst			Properties					
					Part B Catalyst	Part B Pack Size	Mixing Ratio	Dry Speed	Low Yellowing?	Solids	Aromatic Free?	Water White?	
<b>MIROBILD AC Clear Coatings</b>													
AC 3602	Clear Rapid Dry Topcoat (Matt available in 4 Lt also)	10, 30 & 60	20	AC 3628 AC 3622	AC 3800	400 ml 1, 2, 4 & 20 Lt	10A: 1B	Rapid Dry	No	Medium	No	No	
AC 3604	Clear Ready For Use (RFU) Topcoat	10, 30, 60, Gloss	20	AC 3628 AC 3622 PC 3240 PU 5545	AC 3800	400 ml 1, 2, 4 & 20 Lt	20A: 1B	Fast	Yes ●●	Medium	No	No	
AC 3606	Clear Aromatic Free, Low Formaldehyde Topcoat	10, 30, 60, Gloss	4, 20	AC 3606 AC 3628 AC 3622	AC 3800	400 ml 1, 2, 4 & 20 Lt	10A: 1B	Fast	Yes ●	Medium	Yes	No	
AC 3629	Clear Low Yellowing, high build Topcoat <i>Pearlescent finish available</i>	30 & 60	20	AC 3629, 3622, 3628	AC 3800	400 ml 1, 2, 4 & 20 Lt	10A: 1B	Fast	Yes ●●●	High	No	Yes	
AC 3646	Clear High Gloss Topcoat	Gloss	20	AC 3622, 3626	AC 3800	400 ml 1, 2, 4 & 20 Lt	20A: 1B	Fast	Yes ●●	High	No	No	
AC 3622	Clear Rapid Dry Sealer	Matt	4,20	NA	AC 3800	400 ml 1, 2, 4 & 20 Lt	20A: 1B	Rapid Dry	Yes ●	Medium	No	No	
AC 3626	Clear Casket Sealer for high gloss finish with excellent clarity	Matt	20	NA	AC 3800	400 ml 1, 2, 4 & 20 Lt	40A: 1B	Fast	Yes ●	Medium	No	No	
AC 3628	Clear High Build Easy to Sand Sealer	Matt	20	NA	AC 3800	400 ml 1, 2, 4 & 20 Lt	10A: 1B	Fast	Yes ●●●	High	No	No	
<b>MIROBILD AC Pigmented Coatings</b>													
AC 3720	Pigmented Undercoat (available in white plus a range of colours)	Matt	4,20	MIROSTOP 3511 MDF Sealer	AC 3800	400 ml 1, 2, 4 & 20 Lt	10A: 1B	Rapid Dry	Yes ●	High	No	No	
AC 3750	Pigmented Topcoat	30, Gloss	4,20	AC 3720 PU 5600 PU 5620 PE 5109 PE 5110	AC 3800	400 ml 1, 2, 4 & 20 Lt	10A: 1B	Fast	Yes ●	High	No	No	
<b>MIROCAT PC 3244 Clear Sealer with optional MIROBILD AC 3800 Universal Catalyst</b>													
AC 3244	Clear Rapid Dry Clear Sealer. For superior chemical resistance MIROBILD AC 3800 Universal Catalyst may be added.	Matt	20, 205	NA	AC 3800	400 ml 1, 2, 4 & 20 Lt	50A: 1B 20ml AC 3800 to 1Lt PC 3244	Rapid Dry	No	Low	No	No	

Thinners			
Thinners	Rating	Speed	Aromatic Free?
The Thinners listed below are compatible with all MIROBILD Products (Listed in order of speed of dry - Fastest to slowest) - Check the rating guide for best recommendations			
MIROSOL 1234	●●	Ultra Fast	Yes
MIROSOL 1286	●●	Ultra Fast	No
MIROSOL 1222	●●	Fast	No
MIROSOL 1224	●●	Fast	Yes
MIROSOL 1280	●●	Fast	No
MIROSOL 1220	●●●	Fast	Yes
MIROSOL 1217	●●	Fast	Yes
MIROSOL 1294	●●●	Medium	Yes
MIROSOL 1265	●●	Medium	Yes
MIROSOL 1242	●●●	Slow	No
MIROSOL 1260	●●	Slow	Yes
MIROSOL 1218	●	Ultra Slow	Yes

MIROSOL Thinners with a "Highly Recommended" rating will result in the longest pot life.

Thinner Rating Guide	
●●●	Highly Recommended
●●	Recommended
●	Approved

Yellowing Rating Guide	
●●●	Lowest Yellowing
●●	Very Low Yellowing
●	Low Yellowing